

smiths connectors

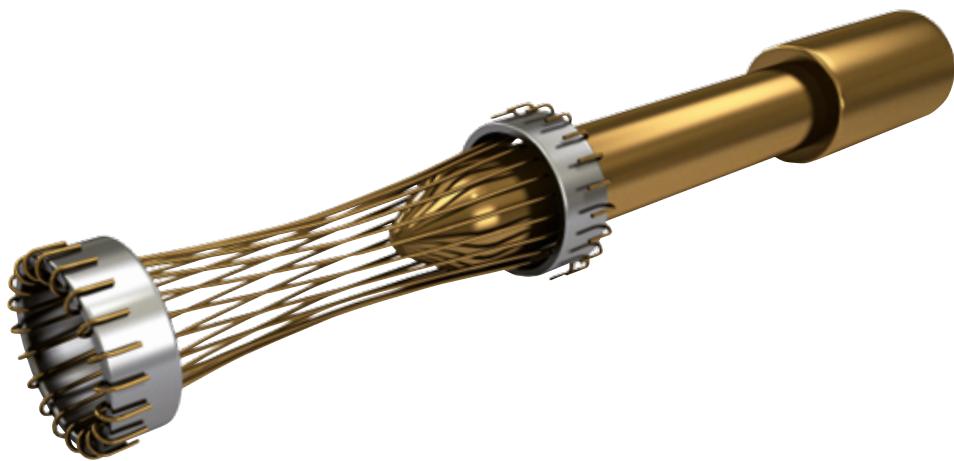
# M23 STAINLESS STEEL SERIES L/A & S

*M23 Power and Signal Connectors*



# HYPEROLOID TECHNOLOGY

Smiths Connectors offers an extensive range of superior contact technologies suitable for standard and custom solutions. Hypertac® (HYPERboloid conTACT) is the original superior performing hyperboloid contact technology designed for use in all applications and in harsh and demanding environments where high reliability and safety are critical. The inherent electrical and mechanical characteristics of the Hypertac hyperboloid contact ensures unrivalled performance in terms of reliability, number of mating cycles, low contact force and minimal contact resistance. The shape of the contact sleeve is formed by hyperbolically arranged contact wires, which align themselves elastically as contact lines around the pin, providing a number of linear contact paths.



## FEATURE

### LOW INSERTION/EXTRACTION FORCES

The angle of the socket wires allows tight control of the pin insertion and extraction forces. The spring wires are smoothly deflected to make line contact with the pin.

### LONG CONTACT LIFE

The smooth and light wiping action minimizes wear on the contact surfaces. Contacts perform up to 100,000 insertion/extraction cycles with no degradation in performance.

### LOWER CONTACT RESISTANCE

The design provides a far greater contact area and the wiping action of the wires insures a clean and polished contact surface. Our contact technology has about half the resistance of conventional contact designs.

### HIGHER CURRENT RATINGS

The design parameters of the contact (e.g., the number, diameter and angle of the wires) may be modified for any requirement. The number of wires can be increased so the contact area is distributed over a larger surface. Thus, the high current carried by each wire because of its intimate line contact, can be multiplied many times.

### IMMUNITY TO SHOCK & VIBRATION

The low mass and resultant low inertia of the wires enable them to follow the most abrupt or extreme excursions of the pin without loss of contact. The contact area extends 360° around the pin and is uniform over its entire length.

The 3 dimensional symmetry of the Hypertac contact design guarantees electrical continuity in all circumstances.

## BENEFIT

### HIGH DENSITY INTERCONNECT SYSTEMS

Significant reductions in size and weight of sub-system designs. No additional hardware is required to overcome mating and un-mating forces.

### LOW COST OF OWNERSHIP

The Hypertac contact technology will surpass most product requirements, thus eliminating the burden and cost of having to replace the connector or the entire subsystem.

### LOW POWER CONSUMPTION

The lower contact resistance of our technology results in a lower voltage drop across the connector reducing the power consumption and heat generation within the system.

### MAXIMUM CONTACT PERFORMANCE

The lower contact resistance of the Hypertac contact reduces heat build-up; therefore Hypertac contacts are able to handle far greater current in smaller contact assemblies without the detrimental effects of high temperature.

### RELIABILITY UNDER HARSH ENVIRONMENTS

Harsh environmental conditions require connectors that will sustain their electrical integrity even under the most demanding conditions such as shock and vibration. The Hypertac contact provides unmatched stability in demanding environments when failure is not an option.

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## FEATURES & BENEFITS

- ▶ Optimised Design
- ▶ Corrosion Resistant
- ▶ Reliable Contact Technology
- ▶ Environmentally Sealed to IP67

### CORROSION RESISTANT

The Smiths Connectors M23 Stainless Steel series have been specifically developed for applications operating in highly corrosive environments. Manufactured from high grade stainless steel and advanced polymers, these connectors are ideally suited for use in the Medical, Pharmaceutical, Maritime, Automotive and Food and Beverage Industries. Environmentally sealed to IP67 and chemically resistant to both Lye and Acids, these connectors are protected against the harshest of Industrial processing environments.

### OPTIMISED DESIGN

In addition to specialist materials, these connectors feature a smooth outer body design to aid industrial wash down processes, by preventing the entrapment of dirt and contaminants. A complete range of options and accessories are available as standard, making this series suitable for a wide range of applications.

### HYPERTAC HYPERBOLOID CONTACT

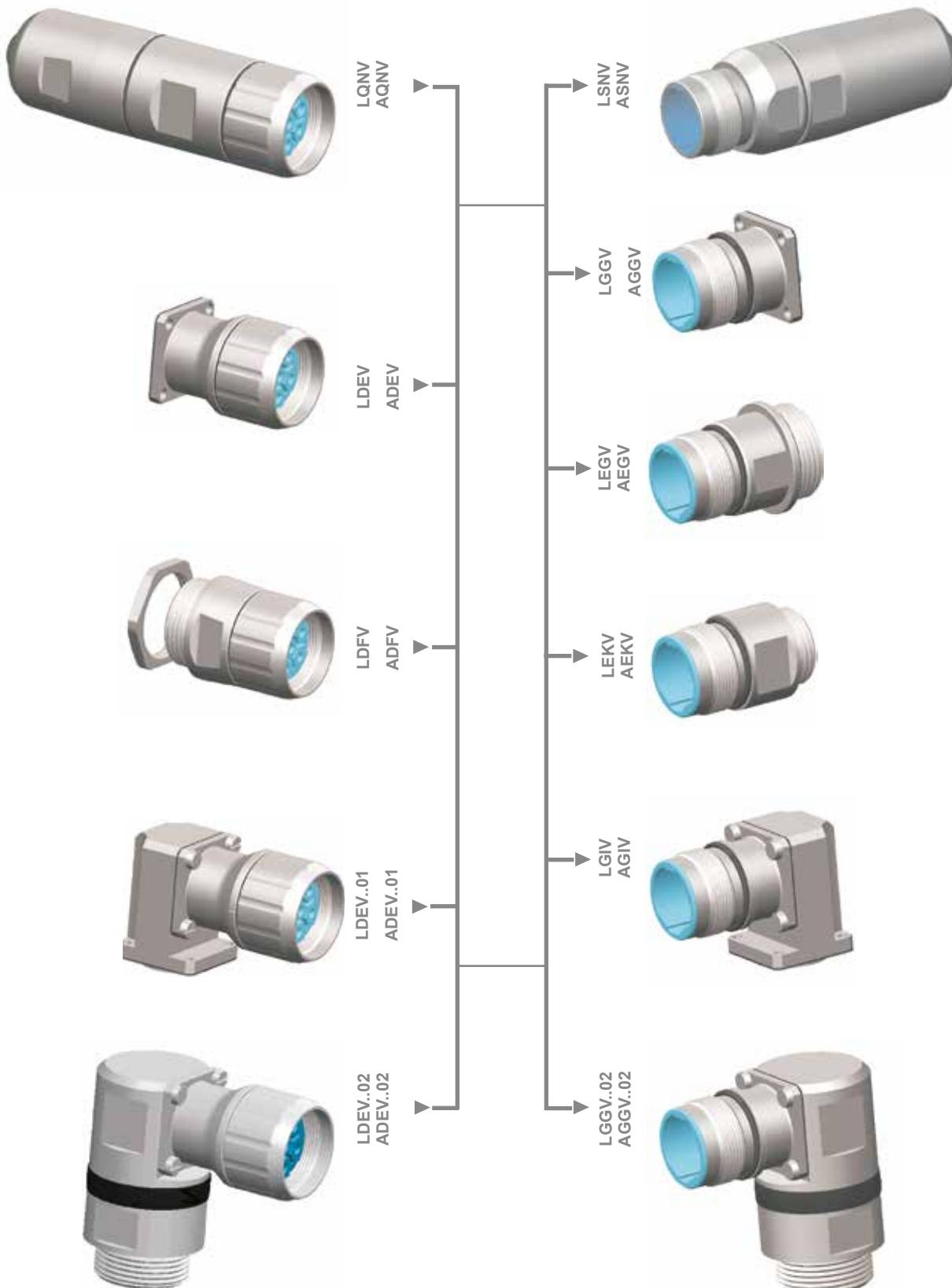
Hyperboloid contact technology is ideally suited for use in harsh and demanding environments where high reliability and safety are critical. The electrical and mechanical characteristics of the contact ensure unrivalled performance in terms of reliability, number of mating cycles, low contact forces and electrical stability over time. These performance characteristics provide a real commercial benefit in terms of the total installed cost of ownership.



### FEATURES

- ▶ Long life and low rate of wear through excellent shock and vibration resistance
- ▶ Electrical continuity ensuring free performance
- ▶ Easy assembly
- ▶ Corrosion resistant
- ▶ Environmentally sealed
- ▶ Vibration resistant
- ▶ RoHS compliant
- ▶ UL/CSA approval file No. 178462

## TYPE OVERVIEW



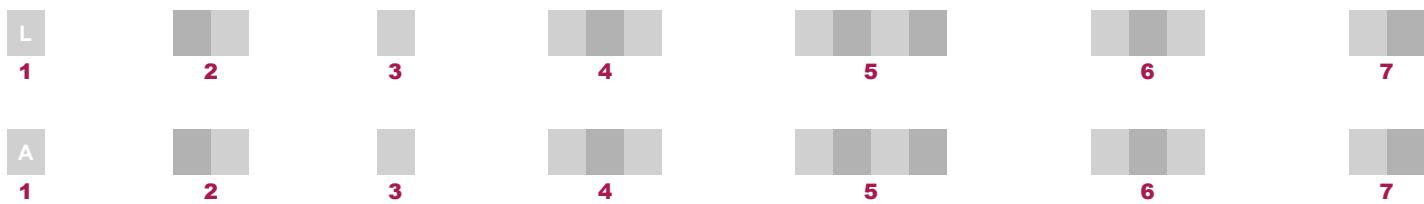
# TECHNICAL CHARACTERISTICS

<b>STAINLESS STEEL</b>		<b>STANDARDS</b>
Contact diameter 6poles	6 x Ø 2mm	-
Contact diameter 8poles	4 x Ø 1mm + 4 x Ø 2mm	-
<b>MATERIAL</b>		
Shell	V2A (V4A on demand)	-
Contacts	CuZn alloy	-
Insert	PA, PBT	-
Sealing	FKM, EPDM	-
<b>FINISHES</b>		
Shell plating	passivated	-
Contacts plating	Gold over nickel	-
<b>ELECTRICAL</b>		
Current rating	9 A (contact Ø 1mm) 8 A (contact Ø 1mm) 7 A (contact Ø 1mm) 22 A (contact Ø 2mm) 20 A (contact Ø 2mm) 14 A (contact Ø 2mm)	EN 61984 USR / UL1977 CNR / UL1977 EN 61984 USR / UL1977 CNR / UL1977
Voltage rating	250 V (contact Ø 1mm) 250 V (contact Ø 1mm) 630 V (contact Ø 2mm) 600 V (contact Ø 2mm)	EN 61984 USR / CNR / UL1977 EN 61984 USR / CNR / UL1977
Withstanding voltage	2500 V (contact Ø 1mm) 6000 V (contact Ø 2mm)	EN 61984 EN 61984
Contact resistance	<5 mΩ (contact Ø 1mm) <3 mΩ (contact Ø 2mm)	EN 61984 EN 61984
Insulation resistance	10 <sup>13</sup> Ωcm	EN 61984
Overshoot category	III	EN 61984
<b>PHYSICAL AND ENVIRONMENTAL</b>		
Operating temperature range	-40°C ... 125°C -40°C ... 110°C	EN 61984 UL1977
Storage conditions	-40°C ... 70°C/ min. humidity 40%	-
Environmental level	IP67 (mated)	DIN EN 60529
Contamination level	3 (mated)	EN 61984
Installation altitude	up to 2000 m	EN 61984
Fire & Smoke	Recognition file No E 178462	UL 1977

Consult factory for details



# HOW TO ORDER



## 1 ▶ CONNECTOR FAMILIES

**L** M23 stainless steel circular connectors, Series L

**A** M23 stainless steel circular connectors UL/CSA, Series A

## 2 ▶ CONNECTOR DESIGN

<b>Q N</b>	plug with variable shield connection and variable cable clamp
<b>S N</b>	extension with variable shield connection and variable cable clamp
<b>D E</b>	panel feed through with square flange
<b>D F</b>	panel feed through, threaded connection M 25x1.5

<b>G G</b>	straight receptacle with flange
<b>E G</b>	straight receptacle, threaded connection M 25x1.5
<b>E K</b>	straight receptacle, threaded connection M 20x1.5
<b>E E</b>	straight receptacle, axial sealing, long version
<b>G I</b>	angled receptacle with flange

## 3 ▶ PLATING

**V** passivated

## 4 ▶ INSERTS

<b>0 6 A</b>	6 way for pins 6 x Ø 2mm
<b>0 6 B</b>	6way for sockets 6 x Ø 2mm

<b>0 8 A</b>	8way for pins 4 x Ø 1mm + 4 x Ø 2mm
<b>0 8 B</b>	8way for sockets 4 x Ø 1mm + 4 x Ø 2mm

## 5 ▶ TERMINATION STYLE

<b>N N N N</b>	without contacts, loose contacts to be ordered separately
<b>F R B N</b>	including machined sockets, 6 x Ø 2mm AWG 20-16
<b>F R D N</b>	including machined sockets, 6 x Ø 2mm AWG 18-14
<b>F R K B</b>	including machined sockets, 4 x Ø 1mm AWG 24-18 + 4 x Ø 2mm, AWG 20-16
<b>F R K D</b>	including machined sockets, 4 x Ø 1mm AWG 24-18 + 4 x Ø 2mm, AWG 18-14

<b>M R C N</b>	including machined pins, 6 x Ø 2mm AWG 20-16
<b>M R K N</b>	including machined pins, 6 x Ø 2mm AWG 18-14
<b>M R P N</b>	including machined pins, 6 x Ø 2mm AWG 16-14
<b>M R E C</b>	including machined pins, 4 x Ø 1mm AWG 24-18 + 4 x Ø 2mm, AWG 20-16
<b>M R E K</b>	including machined pins, 4 x Ø 1mm AWG 24-18 + 4 x Ø 2mm, AWG 18-14
<b>M R E P</b>	including machined pins, 4 x Ø 1mm AWG 24-18 + 4 x Ø 2mm, AWG 16-14

## 6 ▶ CABLE CLAMPING

<b>0 0 0</b>	without cable clamp for receptacles and panel feed through
<b>1 7 0</b>	variable clamp for cable Ø 7.7mm to 14.5mm can be used for all shielded and non shielded cables
<b>3 0 5</b>	for cable diameter 5 - 9 mm, can be used for shielded and non-shielded cables
<b>3 0 6</b>	for cable diameter 9 - 15 mm, can be used for shielded and non-shielded cables
<b>3 0 7</b>	for cable diameter 16 mm, can be used for shielded and non-shielded cables

## 7 ▶ VERSION NUMBER

<b>0 1</b>	depending on type and special design see detailed description of connector design LDEV / ADEV
<b>0 2</b>	depending on type and special design see detailed description of connector design LGGV / AGGV / LDEV / ADEV

## ► RECEPTACLES

### POWER RECEPTACLES SERIES L (UL VERSION SERIES A) WITH CRIMP CONTACTS

Contact arrangements view mating side



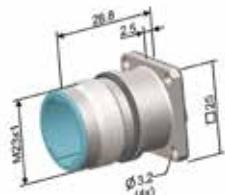
termination cross section of the pins in mm<sup>2</sup>

Layout

Description

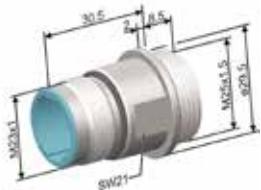
Part number code

Straight receptacle, radial sealing to the device, mounting flange



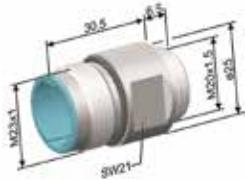
Part number incl. O-ring against vibration on demand

Straight receptacle, axial sealing to the device, connecting thread M25 x 1.5



Part number incl. O-ring against vibration on demand

Straight receptacle, axial sealing to the device, connecting thread M20 x 1.5



Part number incl. O-ring against vibration on demand

shell	insert	06A	08A		
		6 x 0.5 - 1.5	6 x 0.75 - 2.5	4 x 0.24 - 1	4 x 0.5 - 1.5
termination cross section of the pins in mm <sup>2</sup>					
MRCN					
MRKN					
				MREC	
					MREK

cable clamp

000

LGGV  
AGGV\*

06A	MRCN				
	MRKN				
08A				MREC	
					MREK

000

LEGV  
AEGV\*

06A	MRCN				
	MRKN				
08A				MREC	
					MREK

000

LEKV  
AEKV\*

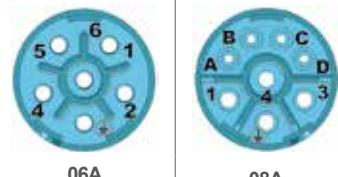
06A	MRCN				
	MRKN				
08A				MREC	
					MREK

\* UL-Version

## ► RECEPTACLES

### POWER RECEPTACLES SERIES L (UL VERSION SERIES A) WITH CRIMP CONTACTS

Contact arrangements view mating side



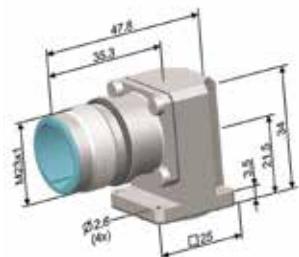
termination cross section of the pins in mm<sup>2</sup>

Layout

Description

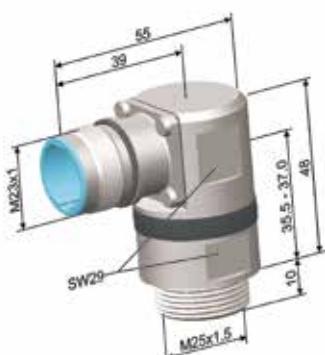
Part number code

Fixed angled receptacle, radial sealing to the device, mounting flange



Part number incl. O-ring against vibration on demand

Rotatable receptacle, axial sealing to the device, connecting thread M25 x 1.5



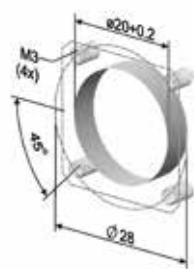
Part number incl. O-ring against vibration on demand

shell	insert	06A		08A		cable clamp
		6 x 0.5 - 1.5	6 x 0.75 - 2.5	4 x 0.24 - 1 4 x 0.5 - 1.5	4 x 0.24 - 1 4 x 0.75 - 2.5	
LGIV AGIV*	06A	MRCN				000
	08A		MRKN			
				MREC		
	08A				MREK	
LGGV AGGV*	06A	MRCN				000 02
	08A		MRKN			
				MREC		
	08A				MREK	

\* UL-Version

Drilling drawings

LGGV, LGIV  
AGGV, AGIV



LEKV  
AEKV



LEGV, LGGV..02  
AEGV, AGGV..02



## ► EXTENSIONS

### POWER EXTENSIONS SERIES L (UL VERSION SERIES A) WITH CRIMP CONTACTS

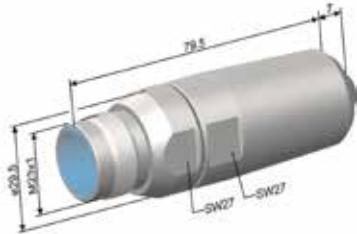
Contact arrangements view mating side

Layout

Description

Part number code

Extension with earth connection, variable shield connection and variable cable clamp Ø 7.7 - 14.5 mm



Part number incl. O-ring against vibration on demand

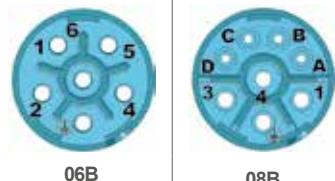
Gehäuse shell	insert	06A	08A	termination cross section of the pins in mm <sup>2</sup>		cable clamp
		6 x 1.5 - 2.5		4 x 0.24 - 1 4 x 1.5 - 2.5		
LSNV ASNV*	06A	MRPN				170
					MREP	
08A						

\* UL-Version

## ▶ PLUGS

## POWER PLUGS SERIES L (UL VERSION SERIES A) WITH CRIMP CONTACTS

Contact arrangements view mating side

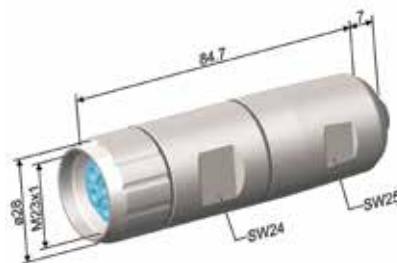
termination cross section of the pins in mm<sup>2</sup>

Layout

Description

Part number code

Plug with earth connection, variable shield connection and variable cable clamps



shell	insert					cable clamp
		06B	FRBN	6 x 0.5 - 1.5	6 x 0.75 - 2.5	
LQNV						
AQNV*			FRDN			
	08B					
					FRKB	
						FRKD

\* UL-Version

cable clamp

305  
306  
307

## PANEL FEED TROUGH

### POWER PANEL FEED THROUGH SERIES L (UL VERSION SERIES A) WITH CRIMP CONTACTS

Contact arrangements view mating side



termination cross section of the pins in mm<sup>2</sup>

Layout  
Description  
Part number code

Straight panel feed through, radial sealing to the device, mounting flange



Straight panel feed through, axial sealing, connecting thread M25x1,5



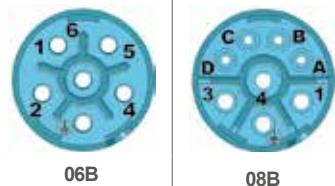
shell	insert	06B		08B		cable clamp
		6 x 0.5 - 1.5	6 x 0.75 - 2.5	4 x 0.24 - 1	4 x 0.5 - 1.5	
LDEV ADEV*	06B	FRBN				
			FRDN			
	08B			FRKB		
					FRKD	
LDFV ADFV*	06B	FRBN				
			FRDN			
	08B			FRKB		
					FRKD	

\* UL-Version

## PANEL FEED TROUGH

### POWER PANEL FEED THROUGH SERIES L (UL VERSION SERIES A) WITH CRIMP CONTACTS

Contact arrangements view mating side



termination cross section of the pins in mm<sup>2</sup>

Layout

Description

Part number code

Angled panel feed through, axial sealing to the device, mounting flange



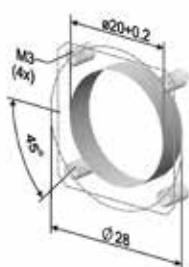
Rotatable angled panel feed through, axial sealing, connecting thread M25x1,5



Drilling drawings

LDEV, LDEV..01  
ADEV, ADEV..01

LDFV, LDEV..02  
ADFV, ADEV..02



shell	insert	06B		08B		cable clamp
		FRBN	FRDN	FRKB	FRKD	
LDEV ADEV*	06B					000 01
	08B					
LDEV ADEV*	06B	FRBN				000 02
			FRDN			
	08B			FRKB		
					FRKD	

\* UL-Version

## ► CONTACTS

### MACHINED PINS SERIES L (UL VERSION SERIES A)

Type	E	C	K	P
Contact diameter [mm]	1	2	2	2
Part number and layout				
	 021.129.1020	 021.101.2000	 021.147.2000	 021.279.1020
Termination cross section* [mm <sup>2</sup> ] AWG	0.24 - 1 (24 - 18)	0.5 - 1.5 (20 - 16)	0.75 - 2.5 (18 - 14)	1.5 - 2.5 (16 - 14)
Maximum conductor diameter [mm]	1.3	1.8	2.3	2.3
Maximum insulation diameter [mm]	-	-	-	3.5
For following number of contacts	8	6/8	6/8	6/8

### TOOLING

Crimping tool	B151	B151	B151	B151
Positioner	B156	B157	B157	B165
Insertion tool	B118	B117	B117	-
Extraction tool	B038/A	B037/A	B037/A	-

\*Mentioned crimp ranges are recommendations and only valid with flexible wires H05(07)V-K [mm<sup>2</sup>] acc. to DIN VDE 0281/0282 pp and with non compressed standard cables and wires acc. to DIN VDE 0295. It is possible that due to another structure of wires further cross sections and currents can be processed.

## ► CONTACTS

### MACHINED SOCKETS SERIES L (UL VERSION SERIES A)

Type	K	B	D	H
Contact diameter [mm]	1	2	2	2
Part number and layout	020.232.2000 	020.090.1020 	020.105.1020 	020.123.1020 
Termination cross section* [mm <sup>2</sup> ] AWG	0.24 - 1 (24 - 18)	0.5 - 1.5 (20 - 16)	0.75 - 2.5 (18 - 14)	0.75 - 2.5 (18 - 14)
Maximum conductor diameter [mm]	1.3	1.9	2.3	2.3
Maximum insulation diameter [mm]	2.1	-	-	4.5
For following number of contacts	8	6/8	6/8	6

### TOOLING

Crimping tool	B151** B150	B151	B151	B151 B152 B179
Positioner	B252** B055/A	B157	B157	B154
Insertion tool	B118	-	-	-
Extraction tool	B056/A	-	-	-

\*Mentioned crimp ranges are recommendations and only valid with flexible wires H05(07)V-K [mm<sup>2</sup>] acc. to DIN VDE 0281/0282 pp and with non compressed standard cables and wires acc. to DIN VDE 0295. It is possible that due to another structure of wires further cross sections and currents can be processed.

\*\*preferred crimping tool

## ASSEMBLY INSTRUCTIONS

### POWER RECEPTACLE LGGV... LEGV... LEKV... LGIV... LGGV..02

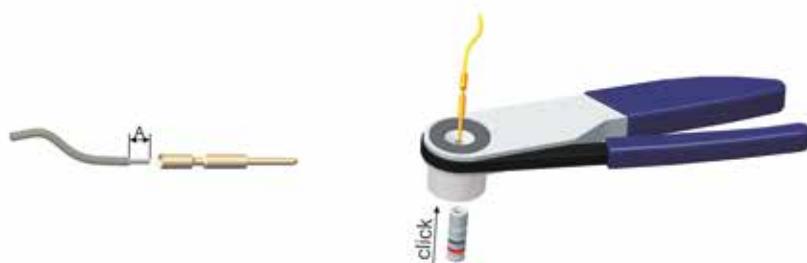
Page 1 of 2

	Stripping Length
	Machined Contacts
A	7 mm



### Assembly

1



2



### Dismantling

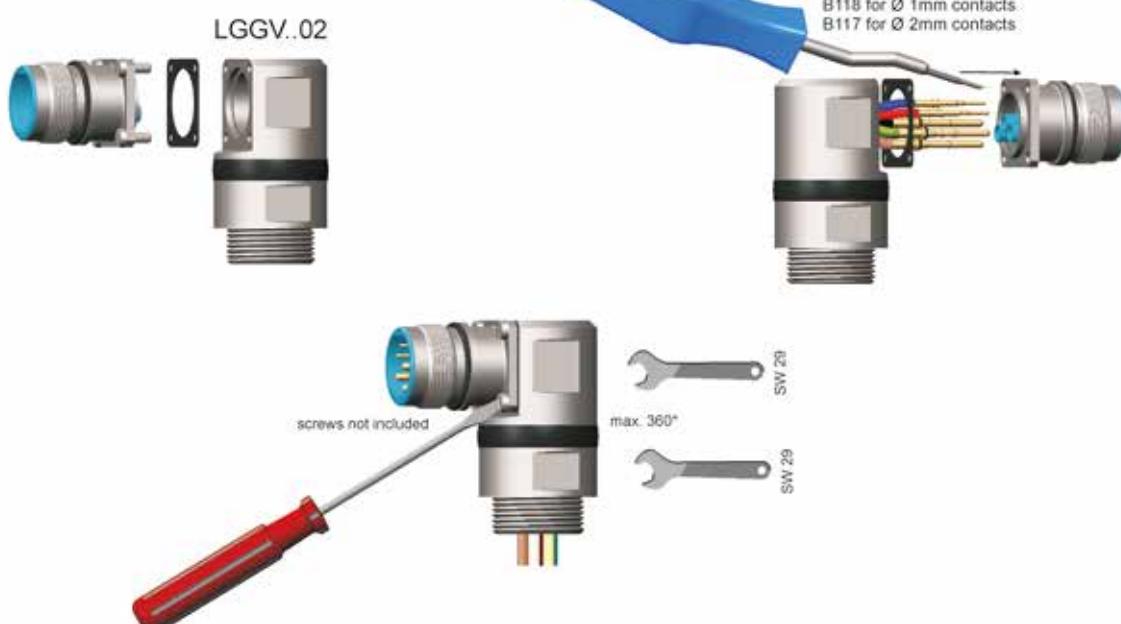


After assembly the connector has to be checked for the functions of the safety precautions (according to EN 60204-1, VDE 0113 Teil 1)

## ASSEMBLY INSTRUCTIONS

### POWER RECEPTACLE LGIV... LEGV... LEKV... LGIV... LGGV..02

Page 2 of 2



After assembly the connector has to be checked for the functions of the safety precautions (according to EN 60204-1, VDE 0113 Teil 1)

## ASSEMBLY INSTRUCTIONS

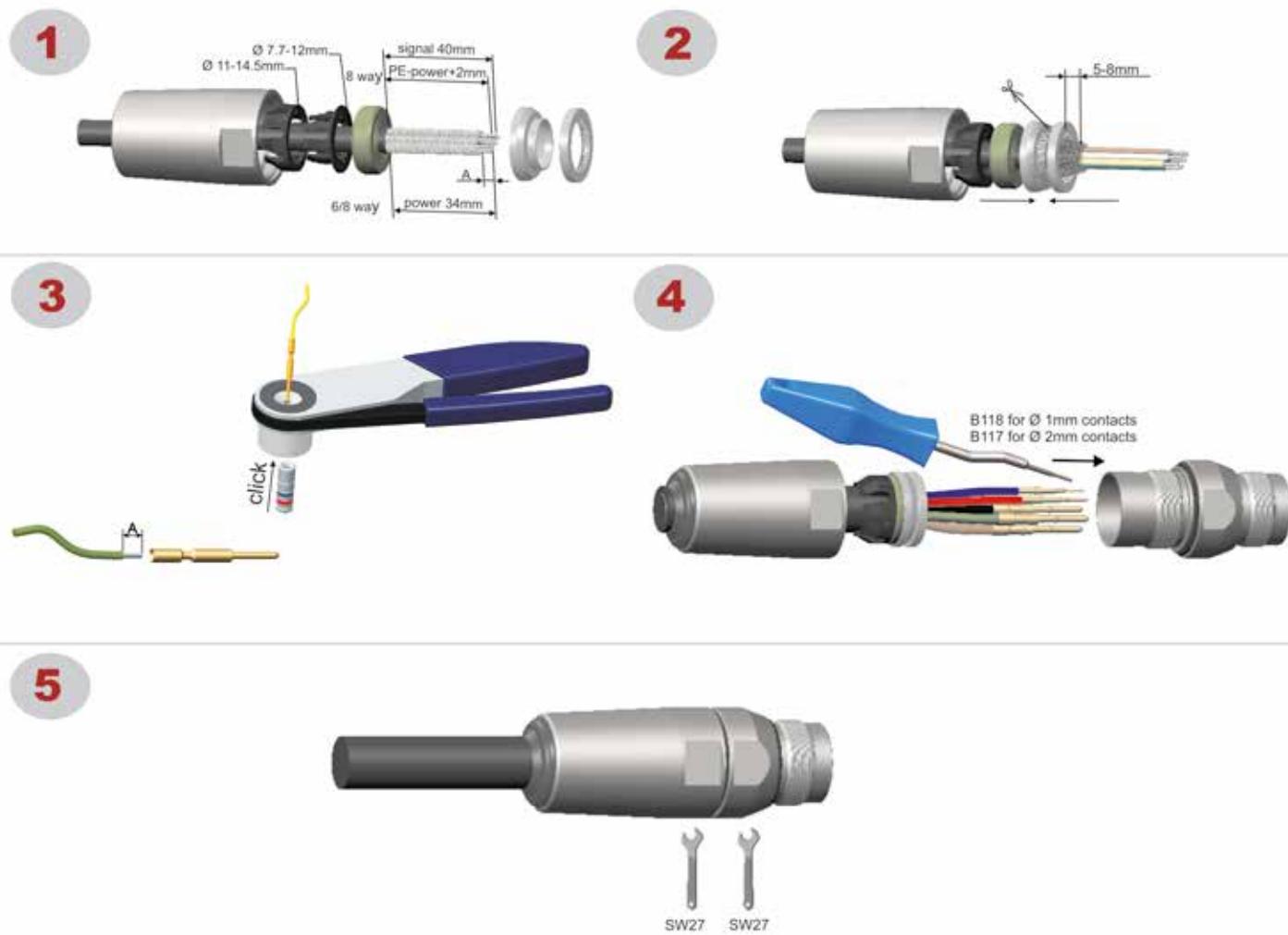
### POWER EXTENSION LSNV...

Page 1 of 1

	Stripping Length
	Machined Contacts
A	7 mm



### Assembly



### Dismantling



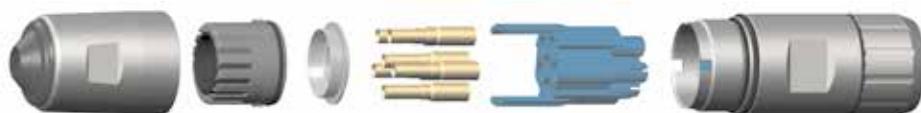
After assembly the connector has to be checked for the functions of the safety precautions (according to EN 60204-1, VDE 0113 Teil 1)

## ASSEMBLY INSTRUCTIONS

### POWER PLUG

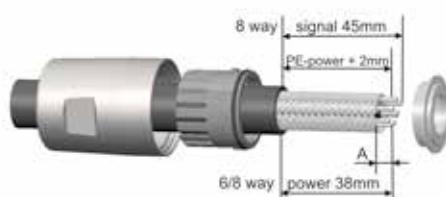
Page 1 of 1

Stripping Length	
Machined Contacts	
A	7 mm



### Assembly

1



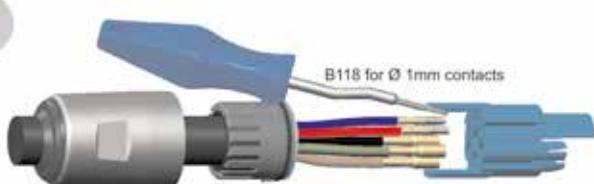
2



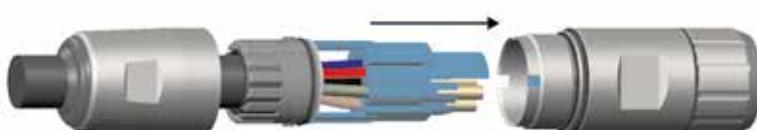
3



4



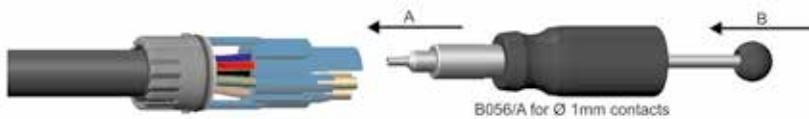
5



6



### Dismantling



B056/A for Ø 1mm contacts

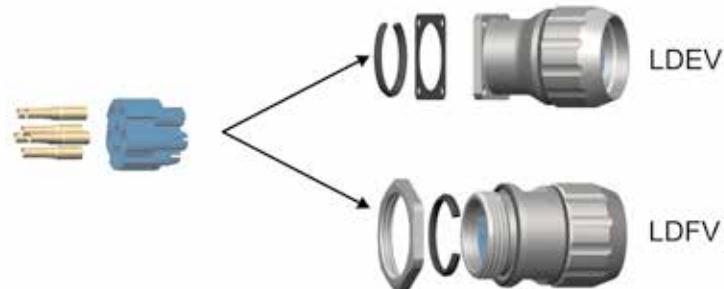
After assembly the connector has to be checked for the functions of the safety precautions (according to EN 60204-1, VDE 0113 Teil 1)

## ASSEMBLY INSTRUCTIONS

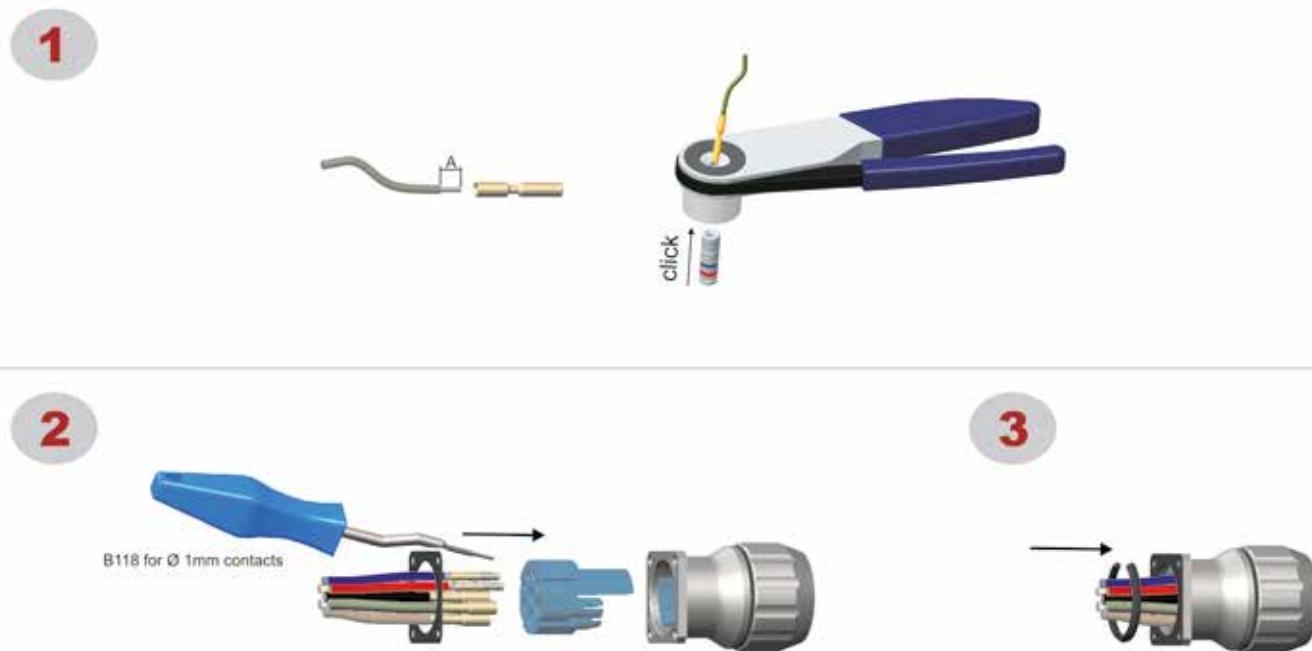
### POWER BUSHING LDEV... LDFV... LDEV... 01 LDEV...02

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	Stripping Length Machined Contacts
A	7 mm



### Assembly



### Dismantling

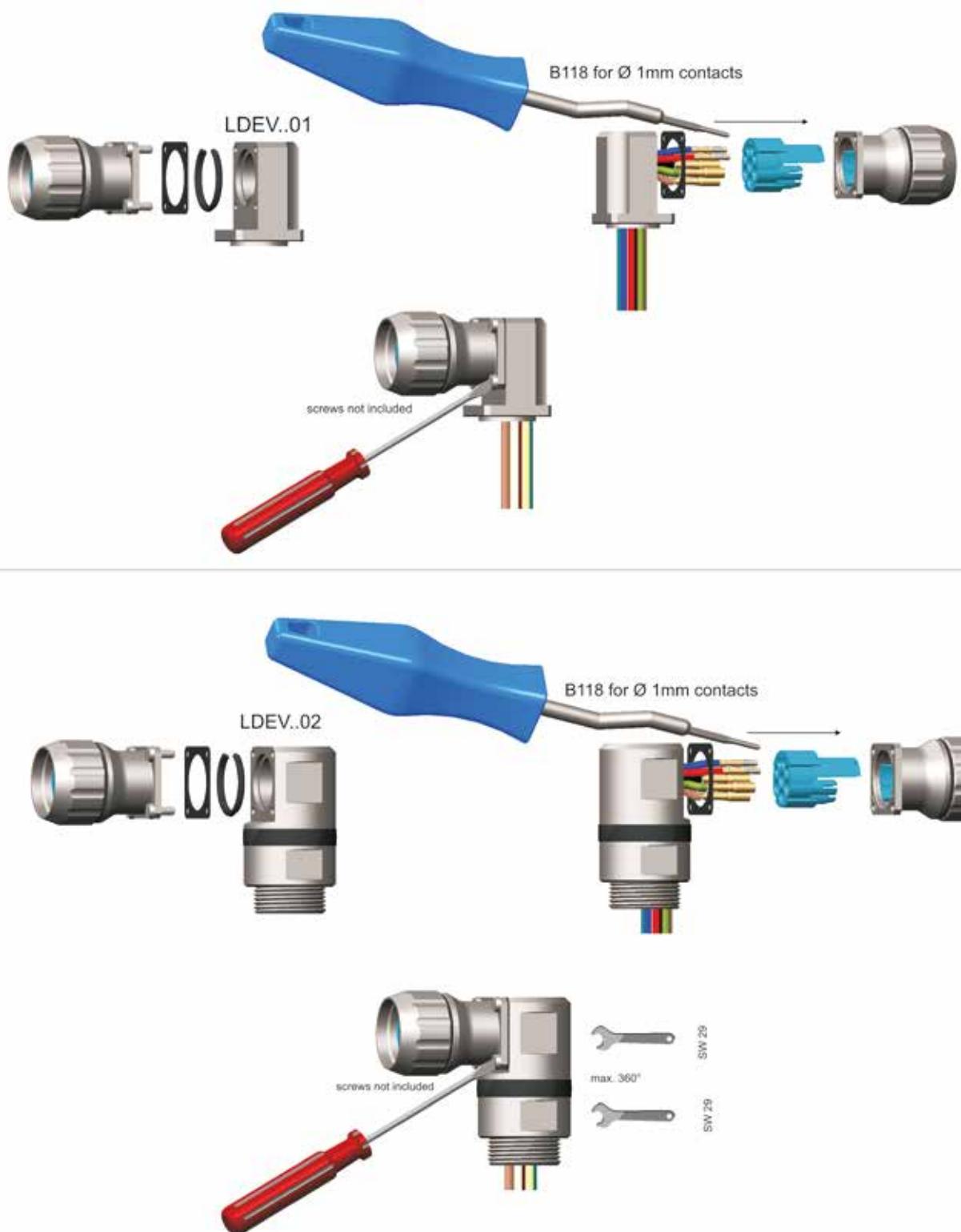


After assembly the connector has to be checked for the functions of the safety precautions (according to EN 60204-1, VDE 0113 Teil 1)

## ASSEMBLY INSTRUCTIONS

### POWER BUSHING LDEV... LDFV... LDEV... 01 LDEV...02

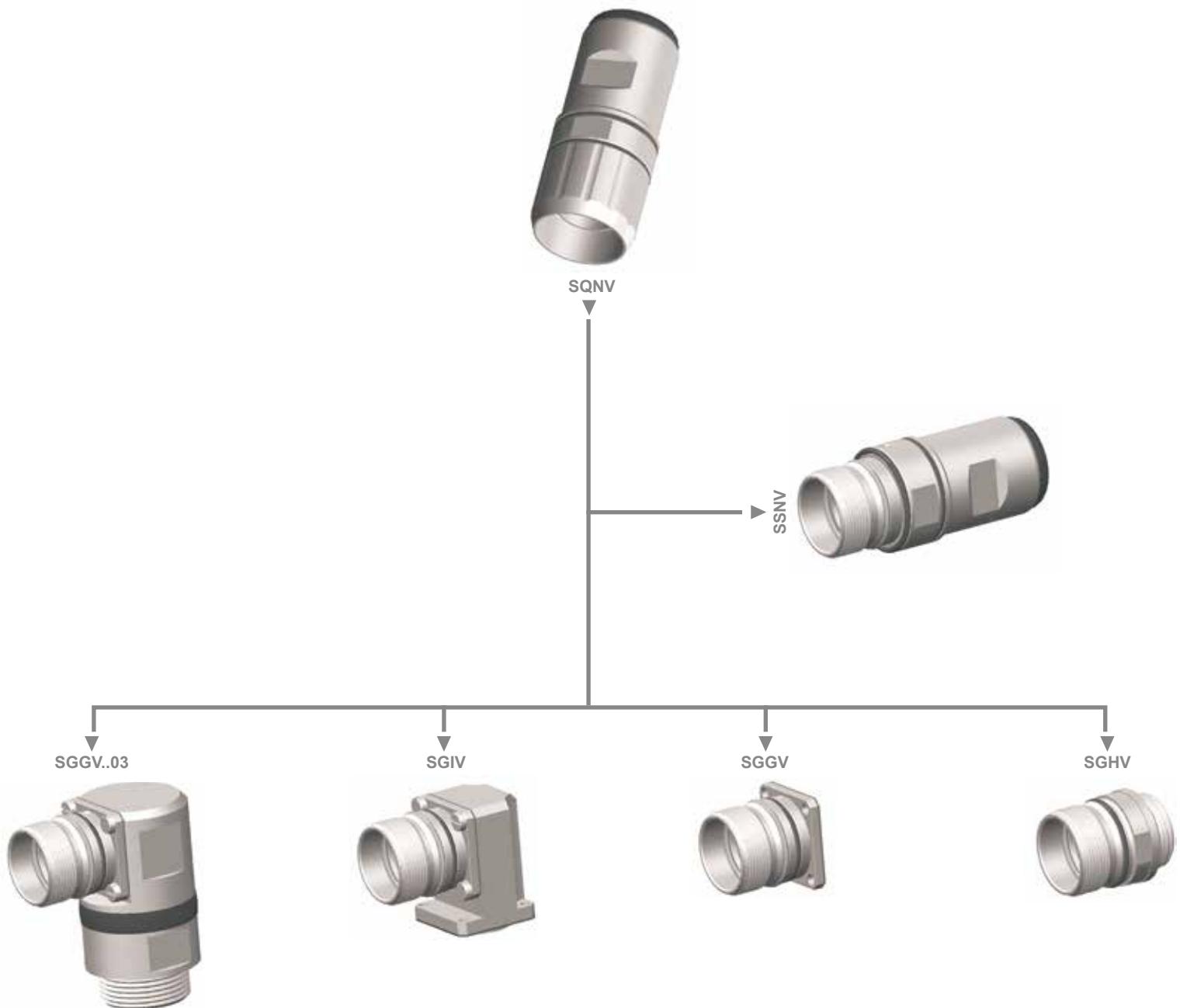
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After assembly the connector has to be checked for the functions of the safety precautions (according to EN 60204-1, VDE 0113 Teil 1)

## NOTES

## TYPE OVERVIEW



# TECHNICAL CHARACTERISTICS

<b>STAINLESS STEEL</b>		<b>STANDARDS</b>
Contact diameter 6, 7 and 8poles Contact diameter 9, 12, 16, 17poles	Ø 2mm Ø 1mm	- -
MATERIAL		
Shell Contacts Insert Sealing	V2A (V4A on demand) CuZn alloy PA, PBT FKM, EPDM	- - - -
FINISHES		
Shell plating Machined contacts plating Stamped contacts plating	passivated Gold over nickel Partly gold plated	- - -
ELECTRICAL		
Current rating	9 A (contact Ø 1mm) 8 A (contact Ø 1mm)	EN 61984 USR / UL1977
	20 A (contact Ø 2mm) 20 A (contact Ø 2mm)	EN 61984 USR / UL1977
Voltage rating	50 V AC / 120 V DC 125 V	EN 61140 USR / UL1977
Withstanding voltage	2500 V	EN 61984
Contact resistance	<5 mΩ (contact Ø 1mm) <3 mΩ (contact Ø 2mm)	EN 61984 EN 61984
Insulation resistance	10 <sup>13</sup> Ωcm (contact Ø 1mm) 10 <sup>16</sup> Ωcm (contact Ø 2mm)	EN 61984 EN 61984
Ovvovoltage category	III	EN 61984
PHYSICAL AND ENVIRONMENTAL		
Operating temperature range	-40°C ... 125°C -40°C ... 110°C	EN 61984 UL1977
Storage conditions	-40°C ... 70°C/ min. humidity 40%	-
Environmental level	IP67 (mated)	DIN EN 60529
Contamination level	3 (mated)	EN 61984
Installation altitude	up to 2000 m	EN 61984
Fire & Smoke	Recognition file No E 178462	UL 1977

Consult factory for details



# HOW TO ORDER



## 1 CONNECTOR FAMILIES

**S** M23 stainless steel circular connectors, Series S

## 2 CONNECTOR DESIGN

<b>Q N</b>	plug with variable shield connection and variable cable clamp
<b>S N</b>	extension with variable shield connection and variable cable clamp

<b>G G</b>	straight receptacle with flange
<b>G I</b>	angled receptacle with flange
<b>G H</b>	straight receptacle, threaded connection M 20x1.5

## 3 PLATING

**V** passivated

## 4 INSERTS

<b>0 6 G</b>	6 x Ø 2mm for extensions and receptacles
<b>0 7 C</b>	7 x Ø 2mm for extensions and receptacle
<b>0 9 E</b>	8 x Ø 1mm + 1 x Ø 2mm for extensions and receptacle
<b>0 9 G</b>	6 x Ø 1mm + 3 x Ø 2mm for extensions and receptacle
<b>0 9 J</b>	9 x Ø 1mm for extensions and receptacle
<b>1 2 T</b>	12 x Ø 1mm for extensions and receptacle
<b>1 2 V</b>	12 x Ø 1mm (Code 20°) for extensions and receptacle
<b>1 6 A</b>	16 x Ø 1mm for extensions and receptacle
<b>1 7 G</b>	17 x Ø 1mm for extensions and receptacle

<b>0 6 H</b>	6 x Ø 2mm for plugs
<b>0 7 D</b>	7 x Ø 2mm for plugs
<b>0 9 F</b>	8 x Ø 1mm + 1 x Ø 2mm for plugs
<b>0 9 H</b>	6 x Ø 1mm + 3 x Ø 2mm for plugs
<b>0 9 K</b>	9 x Ø 1mm for plugs
<b>1 2 S</b>	12 x Ø 1mm for plugs
<b>1 2 U</b>	12 x Ø 1mm (Code 20°) for plugs
<b>1 6 B</b>	16 x Ø 1mm for plugs
<b>1 7 H</b>	17 x Ø 1mm for plugs

## 5 TERMINATION STYLE

<b>N N N N</b>	without contacts, loose machined contacts and stamped HCS contacts on reels to be ordered separately
<b>M R R N</b>	including machined pins, 6/7 x Ø 2mm AWG 18-14
<b>M R V N</b>	including machined pins, 6/7 x Ø 2mm AWG 24-16
<b>M R S R</b>	including machined pins, 8/6 x Ø 1mm AWG 24-18 + 1/3 x Ø 2mm, AWG 18-14
<b>M R S V</b>	including machined pins, 8/6 x Ø 1mm AWG 24-18 + 1/3 x Ø 2mm, AWG 24-16
<b>M R W R</b>	including machined pins, 8/6 x Ø 1mm AWG 30-22 + 1/3 x Ø 2mm, AWG 18-14
<b>M R W V</b>	including machined pins, 8/6 x Ø 1mm AWG 30-22 + 1/3 x Ø 2mm, AWG 24-16
<b>M R S N</b>	including machined pins, 9/12/16/17 x Ø 1mm AWG 24-16
<b>M R W N</b>	including machined pins, 9/12/16/17 x Ø 1mm AWG 30-22

<b>F R R N</b>	including machined sockets, 6/7 x Ø 2mm AWG 20-16
<b>F R M N</b>	including machined sockets, 6/7 x Ø 2mm AWG 18-14
<b>F R O R</b>	including machined sockets, 8/6 x Ø 1mm AWG 24-18 + 1/3 x Ø 2mm, AWG 20-16
<b>F R O M</b>	including machined sockets, 8/6 x Ø 1mm AWG 24-18 + 1/3 x Ø 2mm, AWG 18-14
<b>F R P R</b>	including machined sockets, 8/6 x Ø 1mm AWG 20-16 + 1/3 x Ø 2mm, AWG 20-16
<b>F R P M</b>	including machined sockets, 8/6 x Ø 1mm AWG 20-16 + 1/3 x Ø 2mm, AWG 18-14
<b>F R B R</b>	including machined sockets, 8/6 x Ø 1mm AWG 30-22 + 1/3 x Ø 2mm, AWG 20-16
<b>F R B M</b>	including machined sockets, 8/6 x Ø 1mm AWG 30-22 + 1/3 x Ø 2mm, AWG 18-14
<b>F R O N</b>	including machined sockets, 9/12/16/17 x Ø 1mm AWG 24-18
<b>F R P N</b>	including machined sockets, 9/12/16/17 x Ø 1mm AWG 20-16
<b>F R B N</b>	including machined sockets, 9/12/16/17 x Ø 1mm AWG 30-22

## 6 CABLE CLAMPING

<b>0 0 0</b>	without cable clamp for receptacles
<b>1 6 9</b>	variable clamp for cable Ø 5.5mm to 12mm can be used for all shielded and non shielded cables

## 7 VERSION NUMBER

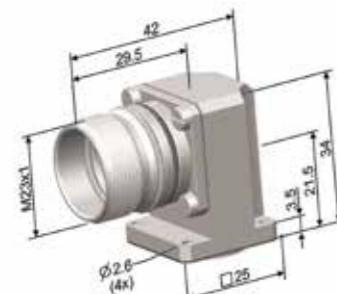
<b>0 3</b>	depending on type and special design see detailed description of connector design SGGV
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## RECEPTACLES

## SIGNAL RECEPTACLES SERIES S WITH CRIMP CONTACTS

Layout Description Part number code	shell type	contact style	termination cross section
Straight receptacle, radial sealing to the device, mounting flange	SGGV SGGV*	machined pins	0.75 - 2.5 0.24 - 1.5 0.24 - 1 / 0.75 - 2.5 0.24 - 1 / 0.24 - 1.5 0.05 - 0.34 / 0.75 - 2.5 0.05 - 0.34 / 0.24 - 1.5 0.24 - 1 0.05 - 0.34
		machined sockets	0.5 - 1.5 0.75 - 2.5 0.24 - 1 / 0.5 - 1.5 0.24 - 1 / 0.75 - 2.5 0.34 - 1.5 / 0.5 - 1.5 0.34 - 1.5 / 0.75 - 2.5 0.05 - 0.34 / 0.5 - 1.5 0.05 - 0.34 / 0.75 - 2.5 0.24 - 1 0.24 - 1.5 0.05 - 0.34
		without contacts	
Fixed angled receptacle, radial sealing to the device, mounting flange	SGIV SGIV*	machined pins	0.75 - 2.5 0.24 - 1.5 0.24 - 1 / 0.75 - 2.5 0.24 - 1 / 0.24 - 1.5 0.05 - 0.34 / 0.75 - 2.5 0.05 - 0.34 / 0.24 - 1.5 0.24 - 1 0.05 - 0.34
		machined sockets	0.5 - 1.5 0.75 - 2.5 0.24 - 1 / 0.5 - 1.5 0.24 - 1 / 0.75 - 2.5 0.34 - 1.5 / 0.5 - 1.5 0.34 - 1.5 / 0.75 - 2.5 0.05 - 0.34 / 0.5 - 1.5 0.05 - 0.34 / 0.75 - 2.5 0.24 - 1 0.24 - 1.5 0.05 - 0.34
		without contacts	

\* UL-Version



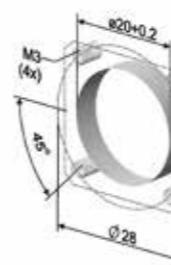
## RECEPTACLES

## CONTACT ARRANGEMENTS: VIEW MATING SIDE

06G (6 x 2)	07C (7 x 2)	09E (8 x 1 / 1 x 2)	09G (6 x 1 / 3 x 2)	09J (9 x 1)	12T (12 x 1)	12V (12 x 1 Code 20°)	16A (16 x 1)	17G (17 x 1)	cable clamp								
06G 06G	MRRN MRVN	07C 07C	MRRN MRVN	09E 09E 09E 09E	MRSR MRSV MRWR MRWV	09G 09G 09G 09G	MRSR MRSV MRWR MRWV	09J 09J	MRSN MRWN	12T 12T	MRSN MRWN	12V 12V	MRSN MRWN	16A 16A	MRSN MRWN	17G 17G	MRSN MRWN
06G 06G	FRRN FRMN	07C 07C	FRRN FRMN	09E 09E 09E 09E 09E	FROR FROM FRPR FRPM FRBR FRBM	09G 09G 09G 09G 09G	FROR FROM FRPR FRPM FRBR FRBM	09J 09J 09J	FRON FRPN FRBN	12T 12T 12T	FRON FRPN FRBN	12V 12V 12V	FRON FRPN FRBN	16A 16A 16A	FRON FRPN FRBN	17G 17G 17G	FRON FRPN FRBN
06G	NNNN	07C	NNNN	09E	NNNN	09G	NNNN	09J	NNNN	12T	NNNN	09G	NNNN	09J	NNNN	17G	NNNN
06G 06G	MRRN MRVN	07C 07C	MRRN MRVN	09E 09E 09E 09E	MRSR MRSV MRWR MRWV	09G 09G 09G 09G	MRSR MRSV MRWR MRWV	09J 09J	MRSN MRWN	12T 12T	MRSN MRWN	12V 12V	MRSN MRWN	16A 16A	MRSN MRWN	17G 17G	MRSN MRWN
06G 06G	FRRN FRMN	07C 07C	FRRN FRMN	09E 09E 09E 09E 09E	FROR FROM FRPR FRPM FRBR FRBM	09G 09G 09G 09G 09G	FROR FROM FRPR FRPM FRBR FRBM	09J 09J 09J	FRON FRPN FRBN	12T 12T 12T	FRON FRPN FRBN	12V 12V 12V	FRON FRPN FRBN	16A 16A 16A	FRON FRPN FRBN	17G 17G 17G	FRON FRPN FRBN

Drilling drawings

SGGV, SGIV



**RECEPTACLES**
**SIGNAL RECEPTACLES SERIES S WITH CRIMP CONTACTS**

 Layout  
 Description  
 Part number code

Straight receptacle, radial sealing to the device, mounting flange



shell type	contact style	termination cross section
SGGV SGGV*	machined pins	0.75 - 2.5 0.24 - 1.5 0.24 - 1 / 0.75 - 2.5 0.24 - 1 / 0.24 - 1.5 0.05 - 0.34 / 0.75 - 2.5 0.05 - 0.34 / 0.24 - 1.5 0.24 - 1 0.05 - 0.34
	machined sockets	0.5 - 1.5 0.75 - 2.5 0.24 - 1 / 0.5 - 1.5 0.24 - 1 / 0.75 - 2.5 0.34 - 1.5 / 0.5 - 1.5 0.34 - 1.5 / 0.75 - 2.5 0.05 - 0.34 / 0.5 - 1.5 0.05 - 0.34 / 0.75 - 2.5 0.24 - 1 0.24 - 1.5 0.05 - 0.34
	without contacts	
SGHV SGHV*	machined pins	0.75 - 2.5 0.24 - 1.5 0.24 - 1 / 0.75 - 2.5 0.24 - 1 / 0.24 - 1.5 0.05 - 0.34 / 0.75 - 2.5 0.05 - 0.34 / 0.24 - 1.5 0.24 - 1 0.05 - 0.34
	machined sockets	0.5 - 1.5 0.75 - 2.5 0.24 - 1 / 0.5 - 1.5 0.24 - 1 / 0.75 - 2.5 0.34 - 1.5 / 0.5 - 1.5 0.34 - 1.5 / 0.75 - 2.5 0.05 - 0.34 / 0.5 - 1.5 0.05 - 0.34 / 0.75 - 2.5 0.24 - 1 0.24 - 1.5 0.05 - 0.34
	without contacts	

\* UL-Version

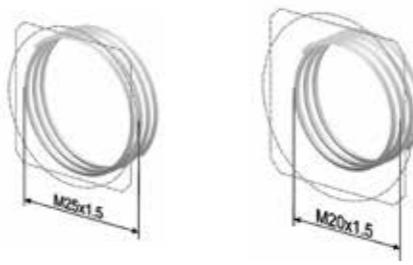
**RECEPTACLES**
**CONTACT ARRANGEMENTS: VIEW MATING SIDE**

06G 06G	MRRN MRVN	07C 07C	MRRN MRVN	09E 09E 09E 09E	MRSR MRSV MRWR MRWV	09G 09G 09G 09G	MRSR MRSV MRWR MRWV	09J 09J	MRSN MRWN	12T 12T	MRSN MRWN	12V 12V	MRSN MRWN	16A 16A	MRSN MRWN	17G 17G	MRSN MRWN	000 03
06G 06G	FRRN FRMN	07C 07C	FRRN FRMN	09E 09E 09E 09E 09E	FROR FROM FRPR FRPM FRBR FRBM	09G 09G 09G 09G 09G	FROR FROM FRPR FRPM FRBR FRBM	09J 09J 09J	FRON FRPN FRBN	12T 12T 12T	FRON FRPN FRBN	12V 12V 12V	FRON FRPN FRBN	16A 16A 16A	FRON FRPN FRBN	17G 17G	FRON FRPN FRBN	000
06G	NNNN	07C	NNNN	09E	NNNN	09G	NNNN	09J	NNNN	12T	NNNN	09G	NNNN	09J	NNNN	17G	NNNN	
06G 06G	MRRN MRVN	07C 07C	MRRN MRVN	09E 09E 09E 09E	MRSR MRSV MRWR MRWV	09G 09G 09G 09G	MRSR MRSV MRWR MRWV	09J 09J	MRSN MRWN	12T 12T	MRSN MRWN	12V 12V	MRSN MRWN	16A 16A	MRSN MRWN	17G 17G	MRSN MRWN	
06G 06G	FRRN FRMN	07C 07C	FRRN FRMN	09E 09E 09E 09E 09E	FROR FROM FRPR FRPM FRBR FRBM	09G 09G 09G 09G 09G	FROR FROM FRPR FRPM FRBR FRBM	09J 09J 09J	FRON FRPN FRBN	12T 12T 12T	FRON FRPN FRBN	12V 12V 12V	FRON FRPN FRBN	16A 16A 16A	FRON FRPN FRBN	17G 17G	FRON FRPN FRBN	

Drilling drawings

SGGV.03

SGHV

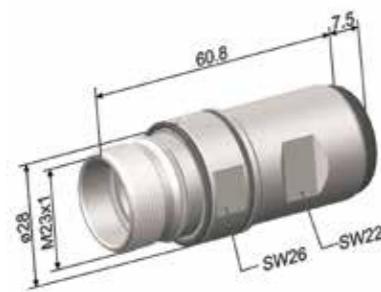


## ► EXTENSIONS

## SIGNAL EXTENSION SERIES S WITH CRIMP CONTACTS

Layout  
Description  
Part number code

Extension with variable shield connection and variable cable clamp.



shell type	contact style	termination cross section
SSNV SSNV*	machined pins	0.75 - 2.5 0.24 - 1.5 0.24 - 1 / 0.75 - 2.5 0.24 - 1 / 0.24 - 1.5 0.05 - 0.34 / 0.75 - 2.5 0.05 - 0.34 / 0.24 - 1.5 0.24 - 1 0.05 - 0.34
	machined sockets	0.5 - 1.5 0.75 - 2.5 0.24 - 1 / 0.5 - 1.5 0.24 - 1 / 0.75 - 2.5 0.34 - 1.5 / 0.5 - 1.5 0.34 - 1.5 / 0.75 - 2.5 0.05 - 0.34 / 0.5 - 1.5 0.05 - 0.34 / 0.75 - 2.5 0.24 - 1 0.24 - 1.5 0.05 - 0.34
	without contacts	

\* UL-Version

## ► EXTENSIONS

## CONTACT ARRANGEMENTS: VIEW MATING SIDE

		06G (6 x 2)	07C (7 x 2)	09E (8 x 1 / 1 x 2)	09G (6 x 1 / 3 x 2)	09J (9 x 1)	12T (12 x 1)	12V (12 x 1 Code 20°)	16A (16 x 1)	17G (17 x 1)	cable clamp						
06G 06G	MRRN MRVN	07C 07C	MRRN MRVN	09E 09E 09E 09E	MRSR MRSV MRWR MRWV	09G 09G 09G 09G	MRSR MRSV MRWR MRWV	09J 09J	MRSN MRWN	12T 12T	MRSN MRWN	12V 12V	MRSN MRWN	16A 16A	MRSN MRWN	17G 17G	MRSN MRWN
06G 06G	FRRN FRMN	07C 07C	FRRN FRMN	09E 09E 09E 09E 09E	FROR FROM FRPR FRPM FRBR FRBM	09G 09G 09G 09G 09G	FROR FROM FRPR FRPM FRBR FRBM	09J 09J 09J	FRON FRPN FRBN	12T 12T 12T	FRON FRPN FRBN	12V 12V 12V	FRON FRPN FRBN	16A 16A 16A	FRON FRPN FRBN	17G 17G	FRON FRPN FRBN
								09J	NNNN	12T	NNNN	12V	NNNN	16A	NNNN	17G	NNNN

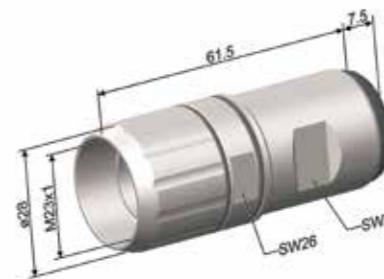
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## ▶ PLUGS

## SIGNAL PLUGS SERIES S WITH CRIMP CONTACTS

Layout  
Description  
Part number code

Plug with variable shield connection and variable cable clamp.



shell type	contact style	termination cross section
SQNV SQNV*	machined pins	0.75 - 2.5 0.24 - 1.5 0.24 - 1 / 0.75 - 2.5 0.24 - 1 / 0.24 - 1.5 0.05 - 0.34 / 0.75 - 2.5 0.05 - 0.34 / 0.24 - 1.5 0.24 - 1 0.05 - 0.34
	machined sockets	0.5 - 1.5 0.75 - 2.5 0.24 - 1 / 0.5 - 1.5 0.24 - 1 / 0.75 - 2.5 0.34 - 1.5 / 0.5 - 1.5 0.34 - 1.5 / 0.75 - 2.5 0.05 - 0.34 / 0.5 - 1.5 0.05 - 0.34 / 0.75 - 2.5 0.24 - 1 0.24 - 1.5 0.05 - 0.34
	without contacts	

\* UL-Version

## ▶ PLUGS

## CONTACT ARRANGEMENTS: VIEW MATING SIDE

		06H (6 x 2)	07D (7 x 2)	09F (8 x 1 / 1 x 2)	09H (6 x 1 / 3 x 2)	09K (9 x 1)	12S (12 x 1)	12U (12 x 1 Code 20°)	16B (16 x 1)	17H (17 x 1)	cable clamp						
06H 06H	MRRN MRVN	07D 07D	MRRN MRVN	09F 09F 09F 09F	MRSR MRSV MRWR MRWV	09H 09H 09H 09H	MRSR MRSV MRWR MRWV	09K 09K	MRSN MRWN	12S 12S	MRSN MRWN	12U 12U	MRSN MRWN	16B 16B	MRSN MRWN	17H 17H	MRSN MRWN
06H 06H	FRRN FRMN	07D 07D	FRRN FRMN	09F 09F 09F 09F 09F	FROR FROM FRPR FRPM FRBR FRBM	09H 09H 09H 09H 09H	FROR FROM FRPR FRPM FRBR FRBM	09K 09K 09K	FRON FRPN FRBN	12S 12S 12S	FRON FRPN FRBN	12U 12U 12U	FRON FRPN FRBN	16B 16B	FRON FRPN FRBN	17H 17H	FRON FRPN FRBN
								09K	NNNN	12S	NNNN	12U	NNNN	16B	NNNN	17H	NNNN

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## ► CONTACTS

### MACHINED PINS SERIES S

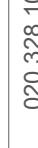
Type	R	V	S	T	W	
Contact diameter [mm]	2	2	1	1	1	
Part number and layout	021.310.1020 	021.356.1020 	021.311.1020 	021.373.1020 	021.402.1020 	
Termination cross section* [mm <sup>2</sup> ] AWG	0.75 - 2.5 (18 - 14)	0.34 - 1.5 (24 - 16)	0.24 - 1.0 (24 - 18)	0.24 - 1.0 (24 - 18)	0.05 - 0.34 (30 - 22)	
Max. nominal current [A] (20°C) at max. cross section	20	20	9	9	9	
Strip length (A) [mm]	~ 5.5	~ 5.5	(B = <Ø 2.1) ~ 4 (B = >Ø 2.1) ~ 6	(B = <Ø 2.1) ~ 4 (B = >Ø 2.1) ~ 6	~ 5	
Contact resistance [mΩ]	<3	<3	<5	<5	<5	
Max. conductor diameter [mm]	2.2	1.8	1.2	1.2	0.8	
Max. insulation diameter [mm] for insulation crimp	-	-	2.1	2.1	-	

\*Mentioned crimp ranges are recommendations and only valid with flexible wires H05(07)V-K [mm<sup>2</sup>] acc. to DIN VDE 0281/0282 pp and with non compressed standard cables and wires acc. to DIN VDE 0295. It is possible that due to another structure of wires further cross sections and currents can be processed.

### TOOLING

Part Number						
Hand crimping tool	B151	B151	B150	B150	B150	
Positioner	B201	B201	B055/A	B055/A	B055/A	
Insertion tool	-	-	-	-	-	
Extraction tool	-	-	-	-	-	

## ► CONTACTS

MACHINED SOCKETS SERIES S					
Type	R	M	O	P	B
Contact diameter [mm]	2	2	1	1	1
Part number and layout					
	020.315.1020 	020.263.1020 	020.256.1020 	020.328.1020 	020.353.1020 
Termination cross section* [mm <sup>2</sup> ] AWG	0.5 - 1.5 (20 - 16)	0.75 - 2.5 (18 - 14)	0.24 - 1.0 (24 - 18)	0.5 - 1.5 (20 - 16)	0.05 - 0.34 (30 - 22)
Max. nominal current [A] (20°C) at max. cross section	20	20	9	9	9
Strip length (A) [mm]	~ 5.5	~ 5.5	(B = <Ø 2.1) ~ 4 (B = >Ø 2.1) ~ 6	~ 5	~ 5
Contact resistance [mΩ]	<3	<3	<5	<5	<5
Max. conductor diameter [mm]	1.7	2.2	1.2	-	-
Max. insulation diameter [mm] for insulation crimp	-	-	2.1	-	-

\*Mentioned crimp ranges are recommendations and only valid with flexible wires H05(07)V-K [mm<sup>2</sup>] acc. to DIN VDE 0281/0282 pp and with non compressed standard cables and wires acc. to DIN VDE 0295. It is possible that due to another structure of wires further cross sections and currents can be processed.

TOOLING					
Part Number					
Hand crimping tool	B151	B151	B150	B151	B150
Positioner	B201	B201	B055/A	B257	B055/A
Insertion tool	-	-	-	-	-
Extraction tool	-	-	-	-	-

## ► CONTACTS

### STAMPED HCS™ PINS SERIES S

Type	A	B	C	D	
Contact diameter [mm]	1	1	1	1	
Part number and layout					
	021.001005.1025 	021.001006.1025 	021.001007.1025 	021.001008.1025 	
Termination cross section* [mm <sup>2</sup> ] AWG	0.03 - 0.08 (32 - 28)	0.08 - 0.2 (28 - 24)	0.2 - 0.5 (24 - 20)	0.75 - 1.0 (18)	
Max. nominal current [A] (20°C) at max. cross section	4	6	8	8	
Strip length (A) [mm]	~ 3	~ 3	~ 3	~ 3	
Contact resistance [mΩ]	<5	<5	<5	<5	
9000 pcs. big reel part number	021.001005.1025	021.001006.1025	021.001007.1025	021.001008.1025	
3000 pcs. big reel part number	021.001005.1025.A2	021.001006.1025.A2	021.001007.1025.A2	021.001008.1025.A2	

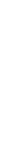
\*Mentioned crimp ranges are recommendations and only valid with flexible wires H05(07)V-K [mm<sup>2</sup>] acc. to DIN VDE 0281/0282 pp and with non compressed standard cables and wires acc. to DIN VDE 0295. It is possible that due to another structure of wires further cross sections and currents can be processed.

### TOOLING

Part Number					
Hand crimping tool for small reels	B287/32-28	B287/28-24	B287/24-20	B287/0.75-1	
Hand crimping tool for discrete contacts	B326	B326	B326	B326	
Positioner for discrete contacts	B326/1	B326/1	B326/2	B326/2	
Applicator for crimping machine	B288/32-28 B286/32-28	B288/28-24 B286/28-24	B288/24-20 B286/24-20	B288/0.75-1 B286/0.75-1	Schäfer ** Kirsten PP3

\*\*acc. to AMP standard

## ► CONTACTS

STAMPED HCS™ SOCKETS SERIES S				
Type	A	B	C	D
Contact diameter [mm]	1	1	1	1
Part number and layout	020.000376.2000 	020.000377.2000 	020.000378.2000 	020.000379.2000 
Termination cross section* [mm <sup>2</sup> ] AWG	0.03 - 0.08 (32 - 28)	0.08 - 0.2 (28 - 24)	0.2 - 0.5 (24 - 20)	0.75 - 1.0 (18)
Max. nominal current [A] (20°C) at max. cross section	4	6	8	8
Strip length (A) [mm]	~ 3	~ 3	~ 3	~ 3
Contact resistance [mΩ]	<5	<5	<5	<5
9000 pcs. big reel part number	020.000376.2000	020.000377.2000	020.000378.2000	020.000379.2000
3000 pcs. big reel part number	020.000376.2000.A2	020.000377.2000.A2	020.000378.2000.A2	020.000379.2000.A2

\*Mentioned crimp ranges are recommendations and only valid with flexible wires H05(07)V-K [mm<sup>2</sup>] acc. to DIN VDE 0281/0282 pp and with non compressed standard cables and wires acc. to DIN VDE 0295. It is possible that due to another structure of wires further cross sections and currents can be processed.

TOOLING					
Part Number					
Hand crimping tool for small reels	B287/32-28	B287/28-24	B287/24-20	B287/0.75-1	
Hand crimping tool for discrete contacts	B326	B326	B326	B326	
Positioner for discrete contacts	B326/1	B326/1	B326/2	B326/2	
Applicator for crimping machine	B288/32-28 B286/32-28	B288/28-24 B286/28-24	B288/24-20 B286/24-20	B288/0.75-1 B286/0.75-1	Schäfer ** Kirsten PP3

\*\*acc. to AMP standard

## ASSEMBLY INSTRUCTIONS

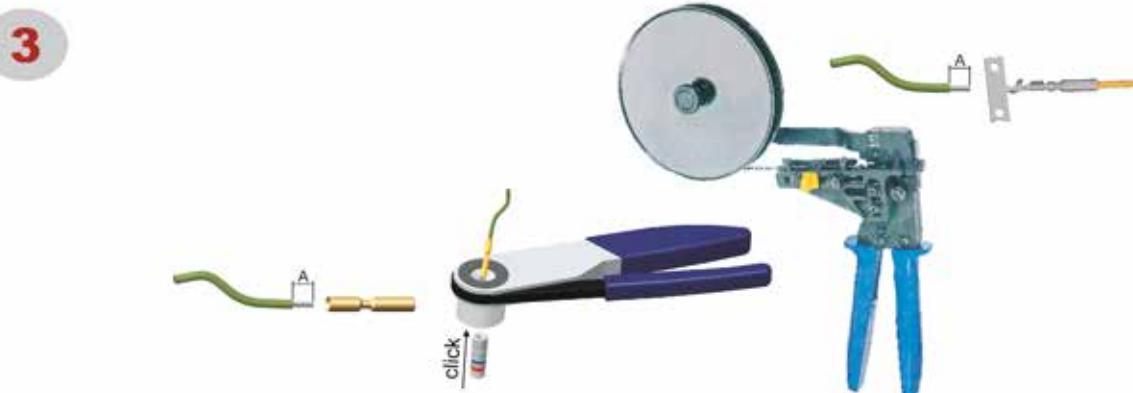
### SIGNAL EXTENSION SSNV...

Page 1 of 1

Stripping Length	
Machined Contacts	Stamped Contacts
A see catalogue page 32 - 33	~3 mm



### Assembly



### Dismantling



After assembly the connector has to be checked for the functions of the safety precautions (according to EN 60204-1, VDE 0113 Teil 1)

## ASSEMBLY INSTRUCTIONS

### SIGNAL PLUG SQNV...

Page 1 of 1

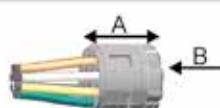
Stripping Length	
Machined Contacts	Stamped Contacts
A see catalogue page 32 - 33	~3 mm



#### Assembly

- 1
- 2
- 3
- 4
- 5
- 6

#### Dismantling



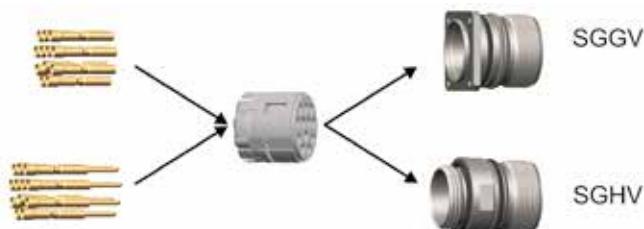
After assembly the connector has to be checked for the functions of the safety precautions (according to EN 60204-1, VDE 0113 Teil 1)

## ASSEMBLY INSTRUCTIONS

### SIGNAL RECEPTACLE SGGV..SGHV..SGIV..SGGV..03

Page 1 of 2

Stripping Length		
	Machined Contacts	Stamped Contacts
A	see catalogue page 32 - 33	~3 mm

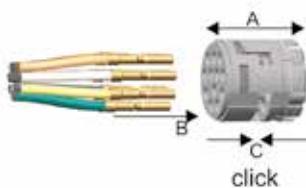


### Assembly

1



2



3



### Dismantling



After assembly the connector has to be checked for the functions of the safety precautions (according to EN 60204-1, VDE 0113 Teil 1)

## ASSEMBLY INSTRUCTIONS

### SIGNAL RECEPTACLE SGGV..SGHV..SGIV..SGGV..03

Page 2 of 2



After assembly the connector has to be checked for the functions of the safety precautions (according to EN 60204-1, VDE 0113 Teil 1)

## TOOLS

### CRIMPING TOOLS FOR MACHINED CONTACTS

Hand crimping tool	Positioner	Part number
		B055/A B201 B245 B257 B297 B305 B306
Hand crimping tool	Master Gauge	Part number
		B190 B230
Part number B150		
Part number B151		

### INSERTION AND EXTRACTION TOOLS

Insertion tool	Extraction tool	Part number
		B132
Part number B117		
		B037/10a
Part number B118		
		B038/10

## TOOLS

### CRIMPING TOOLS FOR STAMPED HCS™ CONTACTS

Hand crimping tools with feeder line for HCS™ Ø 1mm	Termination Cross Section	Part number
	0.032 - 0.08mm² (AWG 32-28) 0.08 - 0.20mm² (AWG 28-24) 0.20 - 0.52mm² (AWG 24-20) 0.75 - 1.00mm²	B287/32-28 B287/28-24 B287/24-20 B287/0.75-1.00
Part number B287/..		
Hand crimping tools for discrete HCS™ Ø 1mm contacts	Positioner	Part number
		B326/1 B326/2 B326/3
Part number B326		
Crimping tool set incl. 3 positioners (A, B, C)	Positioner separately	Part number
	Positioner A (AWG 32-24)  Positioner B 0.50 - 1.00mm² (AWG 24-20)  Positioner C 1.50 - 4.00mm²	B326/1  B326/2  B326/3
Part number B326		
Applicators for crimping machines with feeder line	HCS™ Ø 1mm termination cross section	Part number
	0.032 - 0.08mm² (AWG 32-28) 0.08 - 0.20mm² (AWG 28-24) 0.20 - 0.52mm² (AWG 24-20) 0.75 - 1.00mm²	B288/32 - 28 B288/28 - 24 B288/24 - 20 B288/0.75 - 1.00
AMP / Schäfer ESP1000		
Applicators for crimping machines with feeder line	HCS™ Ø 1mm termination cross section	Part number
	0.032 - 0.08mm² (AWG 32-28) 0.08 - 0.20mm² (AWG 28-24) 0.20 - 0.52mm² (AWG 24-20) 0.75 - 1.00mm²	B286/32 - 28 B286/28 - 24 B286/24 - 20 B286/0.75 - 1.00
Kirsten PP3		

## CABLE CLAMPS

### CABLE CLAMPS

#### Cable clamp No. 169 for SSNV/SQNV



#### Clamp range

with reducing sleeve from 5.5 - 8.5mm  
without reducing sleeve from 8-12mm  
can be used for shielded and non shielded cables

#### Cable clamp No. 170 for LSNV



#### Clamp range

with reducing sleeve from 7.7 - 12mm  
without reducing sleeve from 11-14.5mm  
can be used for shielded and non shielded cables

#### Cable clamps No. 305/306/307 for LQNV



#### Clamp range

.305 cable diameter 5 - 9 mm  
.306 cable diameter 9 -15 mm  
.307 cable diameter 16 mm

can be used for shielded and non shielded cables

## ▶ ACCESSOIRES

Thread Protection Caps	Part number	
	031.287.1000 (short) 031.405.1000 (long)	
Dust Shield Caps	Part number	Description
	C/BEL/1	dust shield cap for extension and receptacle
	C/BEL/2	identical to C/BEL/1 with chain 75mm
	C/BEL/7	identical to C/BEL/1 with chain 120mm
	C/BEL/5	dust shield cap for power plug and panel feed through with chain 120mm
	C/BEL/6	dust shield cap for signal plug with chain 120mm

CuZn alloy dust shield caps, nickel plated. Stainless steel quality on demand

### **Disclaimer 2015**

All of the information included in this catalogue is believed to be accurate at the time of printing. It is recommended, however, that users should independently evaluate the suitability of each product for their intended application and be sure that each product is properly installed, used and maintained to achieve desired results.

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# SMITHS CONNECTORS PRODUCT LINES

## PCB



- ▶ Low, medium and high density board-to-board, cable to board and stacking
- ▶ Rugged standard
- ▶ Low profile
- ▶ Signal, power, coaxial & high speed configurations
- ▶ Self configurable board-to-board
- ▶ Spring probe connectors
- ▶ Mixed signal, power and coaxial contact connectors
- ▶ Different termination styles: solder cup, crimp, SMT and SMT flex, press fit, solder dip.

## POWER



- ▶ Circular
- ▶ Configurable rectangular
- ▶ Ruggedized
- ▶ Single and Multi-Way Connectors
- ▶ Power contact up to 1,200 Amps
- ▶ Excellent performance in harsh environment conditions
- ▶ Cable assembling

## EMI/EMP FILTER



- ▶ EMI/RFI filtering and transient protection
- ▶ RoHS compliant solderless filter connectors available
- ▶ Circular, ARINC, D-Subminiature Micro-D
- ▶ Filtered adapters for "bolt on" EMI /EMP solutions
- ▶ Filter hybrid capability

## MODULAR/RECTANGULAR



- ▶ Configurable with modules for signal, power, coax, fiber optics and/or pneumatics
- ▶ Easy configuration in a single frame
- ▶ For rack & panel, and cable applications
- ▶ Guided hardware for blind
- ▶ D-sub connectors
- ▶ Micro-D style
- ▶ Signal connectors for hand held and docking stations

## CIRCULAR



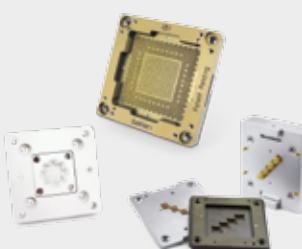
- ▶ Metal and Plastic
- ▶ Industrial M12, M23, M40, M58
- ▶ Crimp and solder terminations
- ▶ Various types of cable clamps
- ▶ Push Pull/ latch mechanism
- ▶ Color coding

## HEAVY DUTY



- ▶ Ultra reliable hyperboloid contact
- ▶ Modular solution: signal, power, data contacts, and fiber optics
- ▶ High resistance in harsh environment
- ▶ EMC shielding
- ▶ Easy cable mounting
- ▶ High pressure up to 35K PSI, 250° C
- ▶ High temperature up to 440° C

## SPRING PROBES



- ▶ Z-axis compliant
- ▶ Blind mate engagement
- ▶ Long cycle life
- ▶ High density
- ▶ Extreme miniaturization
- ▶ Printed circuit board test
- ▶ Bare board test
- ▶ Coaxial contacts

## MIL/AERO STANDARD



- ▶ Standard military interface
- ▶ ARINC interface
- ▶ ARINC 801
- ▶ Custom inserts

## HIGH SPEED COPPER/FIBER



- ▶ Quadrax and Twinax Connectors
- ▶ Rugged D-Sub Connectors
- ▶ ARINC and MIL-STD Contacts
- ▶ Micro Twinax/Quadrax
- ▶ Butt-Joint and Expanded Beam Contacts
- ▶ ARINC 801 Termini
- ▶ Floating Fiber Termini



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